

## Instructions for Installation of Window Screens

The same procedure is used for both the driver and passenger side:

The kit consists of the following pieces for each side

- screen
- top screen rail
- joined bottom & front screen rail
- (2) screws
- strip of foam - cut into 4 pieces approx. 12" long (see step 2)



Picture 1: Remove the bottom screw in the window trim (next to the armrest). Note: this screw may need to be replaced with a longer one once the screen rail is in place. Then remove the tape from two foam pieces and place one on each vertical member of the window frame (shown by the pointers in the photo).



Picture 2: Pull armrest towards you so that you can tuck the bottom rail of the screen

between the armrest and the window rail. Then position the front rail of the screen frame with the vertical rail of the window. (Note that the screen frame is shown as silver for clarification)



Picture 3: Place the screen in the bottom rail of the screen frame and up against the front rail.



Picture 4: Place the top screen rail such that the end with the bend goes into the window frame tunnel.



Picture 5: Match the hole in the top rail with the hole in the front rail. Then using these holes as a guide, drill a size #29 (.136 diameter) hole 3/8 inches deep into the window frame. Then tap the hole using 8-32 tap to the same depth. Install screw into hole to secure the screen frame. Then reinsert the screw for the window trim that was removed in step one. If it is not long enough, you will need to get a longer screw (not provided)

Repeat same procedure for the other side